



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3849-045
Job Sheet 187586



Part No: D3849-045

Job Qty: 4 ea

Part Name: Aft Heavy-Duty Wearplate, Float Skid Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 1/18/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV F IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.11 AS PER DWG REV.D DD
VERF:JLM IPP Rev:C 14.11.26 AS PER DWG REV.E DD VERF:JLM IPP REV:D 16.06.17 DWG REV.F DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Large Fab-2		mf / jbl
110	Large Fab	4 pcs	1/18/19	1/18/19	0.00	26.67	Large Fab 1		mf / jbl
120	QC	4 pcs	1/18/19	1/18/19	0.00	0.00	QC9		CPC
130	QC	4 pcs	1/18/19	1/18/19	0.00	0.00	QC5		CPC
140	Small Fab	4 pcs	1/18/19	1/18/19	0.00	2.30	Small Fab-5		19/01/21
150	QC	4 pcs	1/18/19	1/18/19	0.00	0.00	QC5		JAN 28 2019
160	Packaging	4 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-1 FP002.		BEB19-01-3-28
170	QC21-SA	4 Ea	1/18/19	1/18/19	0.00	0.00	QC21		JAN 28 2019

Part Op 110 - 1- Weld D3901-045 bar to wearplate as per dwg D3849
Descriptions: 140 - 1- Apply a layer of TEXTURE COATING as per dwg
160 - LOCATION : FG002

BATCH S144635
EX 01/20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3849-5	Plate	4 Ea (1 ea)	90-Start up Operation	S121780
D3901-045	Wearbar Weldment	8 Ea (2 ea)	90-Start up Operation	S133301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3849-5	4	3	0
	D3901-045	8	8	0

Part Specifications

Specifications could not be found.

Plex 12/10/18 10:14 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :		Sequence #:		QTY Affected :		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				FAULT CATEGORY Contamination ☐ Misapplied repair ☐ JCA/Repair ☐ Abuse/Use as directed ☐ Improper use of instructions ☐ Skill issue ☐ Qty/Function ☐ Power Loss/ Surge ☐ Failure/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Left out/Setup ☐			

1270 Aberdeen Street
 Danbury, CT 06417
 DART AEROSPACE
 TEL: 1 813 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com



Container No: S146275



Part: D3849 - 045

Job No: 187586

Serial No/Batch: S146275

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/21/19